-weishaupt-

product

Information on compact burners

Digital gas burners

Weishaupt gas burners WG5 to WG40 (12.5–550 kW)

A burning passion for quality

Ultra-modern research and production methods, rigorous quality control, and a comprehensive service network ensure the quality for which Weishaupt is renowned

Technological progress is our motivation. It has been driving us for more than 65 years to keep setting new standards for the combustion equipment industry.

Our own Research and Development Centre is constantly working both on the development of new products and on the optimisation of existing ones.

We consider it is not only our goal but our responsibility to go above and beyond current legislative requirements to develop combustion systems which emit ever fewer pollutants, save ever more energy, and combine ecology and economy in a practical manner.

Therefore, not only do we invest in research and technology, but we also only ever work with the best materials, using the latest tools, and we carry out meticulous quality control checks.

Millions of times over, Weishaupt burners have proven to heating specialists and end users alike that they are extremely reliable, durable, environmentally friendly, and technologically advanced; a fact also borne out by our numerous prizes for design and innovation.

Burners with outputs ranging from 12.5 to 32 000 kW are manufactured at our ultra-modern facilities in Germany and every single one undergoes a mechanical and electrical function test there. It is this combination of technology and effective quality control that helps to safeguard Weishaupt's renowned reputation for quality.

A new burner is always an investment in the future. Costs always need to be well-balanced against use but, ultimately, long-term overall success depends on quality, technology and safety. Deciding on a Weishaupt burner is always a safe investment in the future.

A hallmark of practical combustion technology

A safe investment in the future
Reliable and economical: The million-fold success of Weishaupt's compact burners is the result of an unrelenting orientation towards quality and customer satisfaction. The equipment has been continually developed and improved over decades.

The latest production methods and very stringent quality checks of all products ensure Weishaupt's reputation for quality. In choosing Weishaupt you are making a safe investment in the future.

Large capacity range
The large capacity range of 12.5 to 550 kW makes the burners suitable for a wide range of heat generators.

Digital combustion management for reliability and ease of use
Weishaupt is a pioneer in this field. Digital combustion management offers greater ease of use, simple servicing, even greater reliability in operation, and, last but not least, an extremely attractive price to capacity ratio. Furthermore, this intelligent technology enables the burner to be integrated with complex building management systems.

Electronic ignition
The ignition unit used on all Weishaupt W-series burners is very energy efficient and extremely reliable.

Flame monitoring
Flame monitoring systems are responsible for the high operational readiness and maximal safety of the burner.

Ionisation detection has been established across the entire Weishaupt gas burner range for many decades. It is one of the safest ways of monitoring gas flames, as it responds only to the flame and not to light. The self-checking W-FM 25 PO combustion manager enables ionisation to also be used for continuous firing.

Gas multifunction assembly
The burner's gas multifunction assembly incorporates the following components and functions:
- Servo-controlled governor to ensure a continual gas pressure
- 2 Class-A solenoid valves
- Filter
- Gas pressure switch

If the gas pressure falls too low, a low gas pressure program is started. The gas pressure switch also provides automatic valve proving.

Valve proving as standard with the W-FM 10 and W-FM 25 combustion managers
The low gas pressure switch is used to check the tightness of the gas valves, thereby providing valve proving without the need for any additional components or costs.

Continuous firing, VSD, and O_2 trim
The various options available with the W-FM 25 series of combustion managers used on WG 10 to WG 40 burners bring the latest technology to the compact burner segment. Innovative technology enables efficiency-optimising measures such as variable speed drive (WG 30 and above) and O_2 trim (WG 20 and above) to be produced more cost effectively.

With these technologies it is possible for investments in modulating burners to be quickly amortised. The W-FM 25 PO for continuous firing is particularly well-suited to industrial applications. Its safety features allows burners to fire for more than 24 hours without a shutdown.

Diagnosis via laptop
A laptop computer can be connected to the combustion manager, offering easy combustion optimisation and fault analysis. A package of interrogation software and connection cables is available for this.

Outstanding service
Weishaupt has an extensive worldwide sales and service network. Customer service is available around the clock. Weishaupt's optimal in-house training ensures service technicians are of the highest calibre.

Trustworthy technology

Compact construction
Remove the burner's cover and you are immediately struck by how clearly its components are arranged, and how the electrical connections are obvious and non-interchangeable. The equipment makes a very good impression, just as Weishaupt always does.

Whichever model, each WG burner's compact construction means it can be easily installed by one person, reducing installation costs to a minimum.

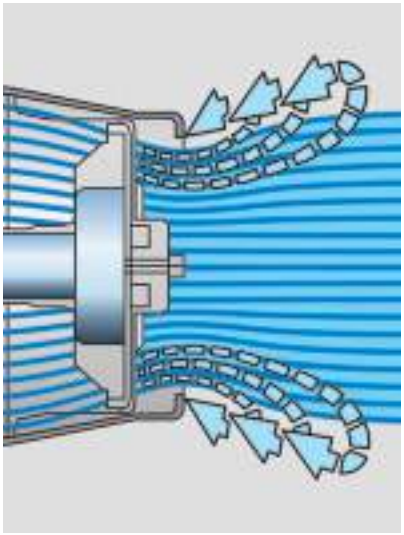
Low-NO_x execution
All WG burners are Low-NO_x execution as standard. A specially designed mixing head produces an intensive internal flue gas recirculation, resulting in exemplary emission levels.

Sound-attenuated air inlet
The burners have a transverse fan with a sound-attenuated air inlet and, as a consequence, are particularly quiet in operation.

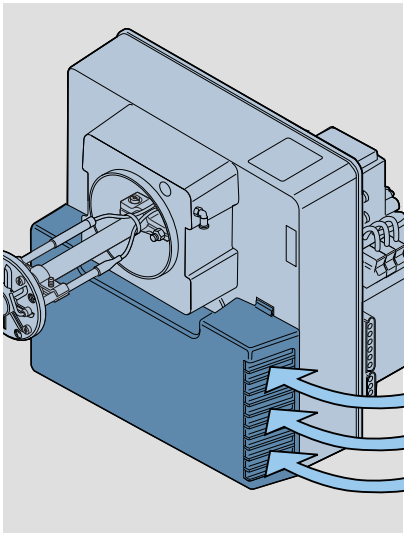
Electronically controlled air damper
The electronically controlled air damper fully closes at burner shutdown to hinder the cooling down of the combustion chamber.

Servicing position
A special bracket allows the burner to be put into a servicing position, providing easy maintenance access to the burner and its mixing assembly.

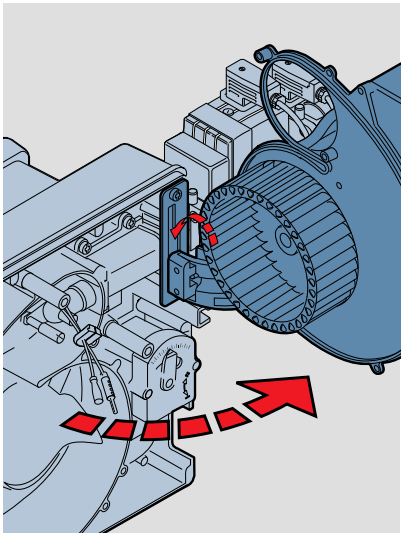
Common platform
The common platform principle used with W-series burners greatly simplifies the provision and storage of spare parts.



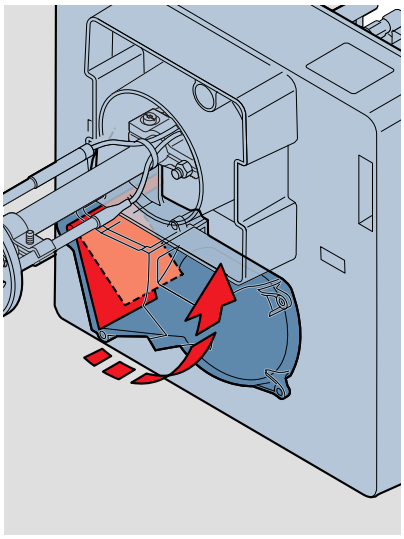
Recirculation reduces emissions



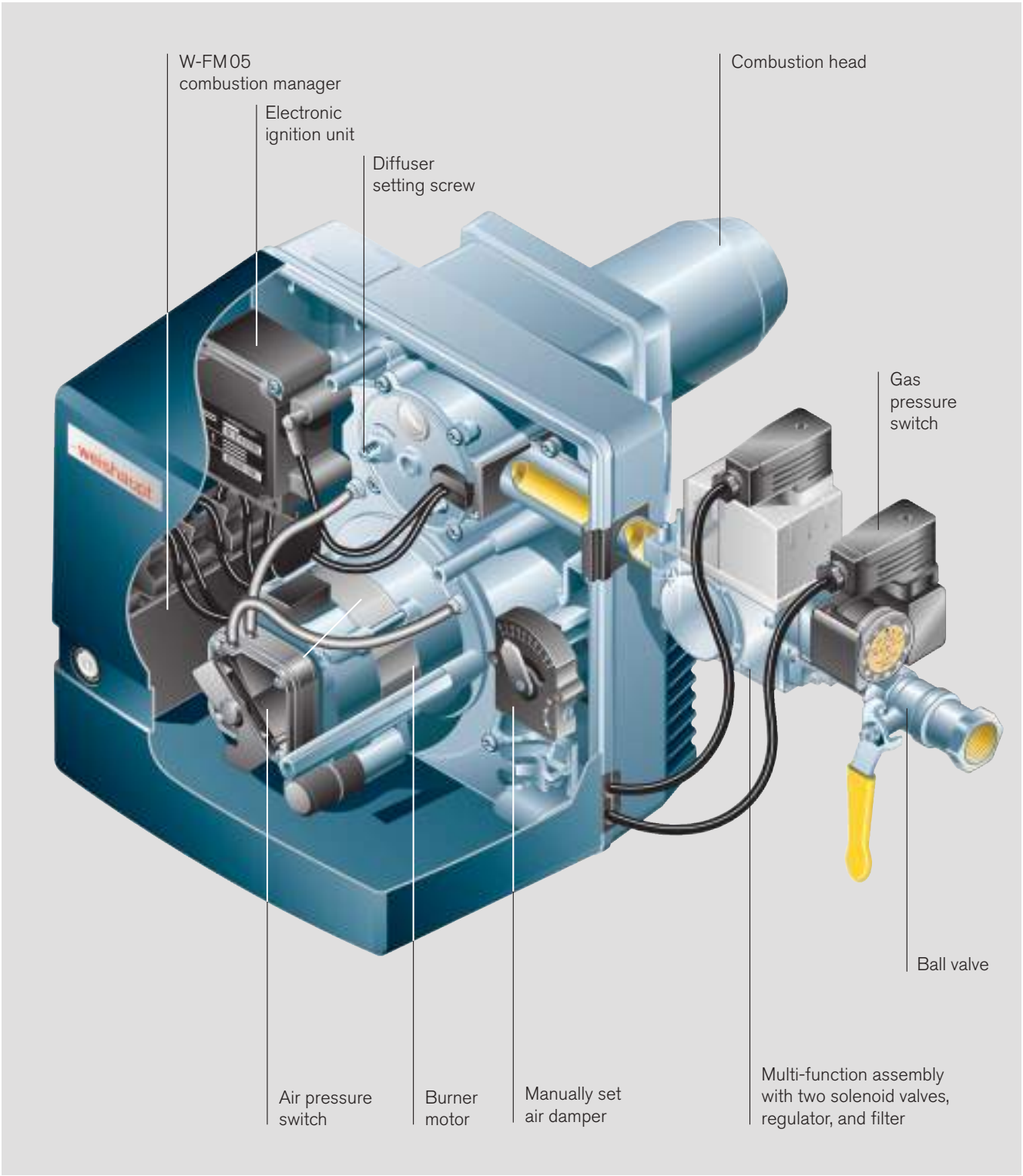
Sound-attenuating air inlet housing

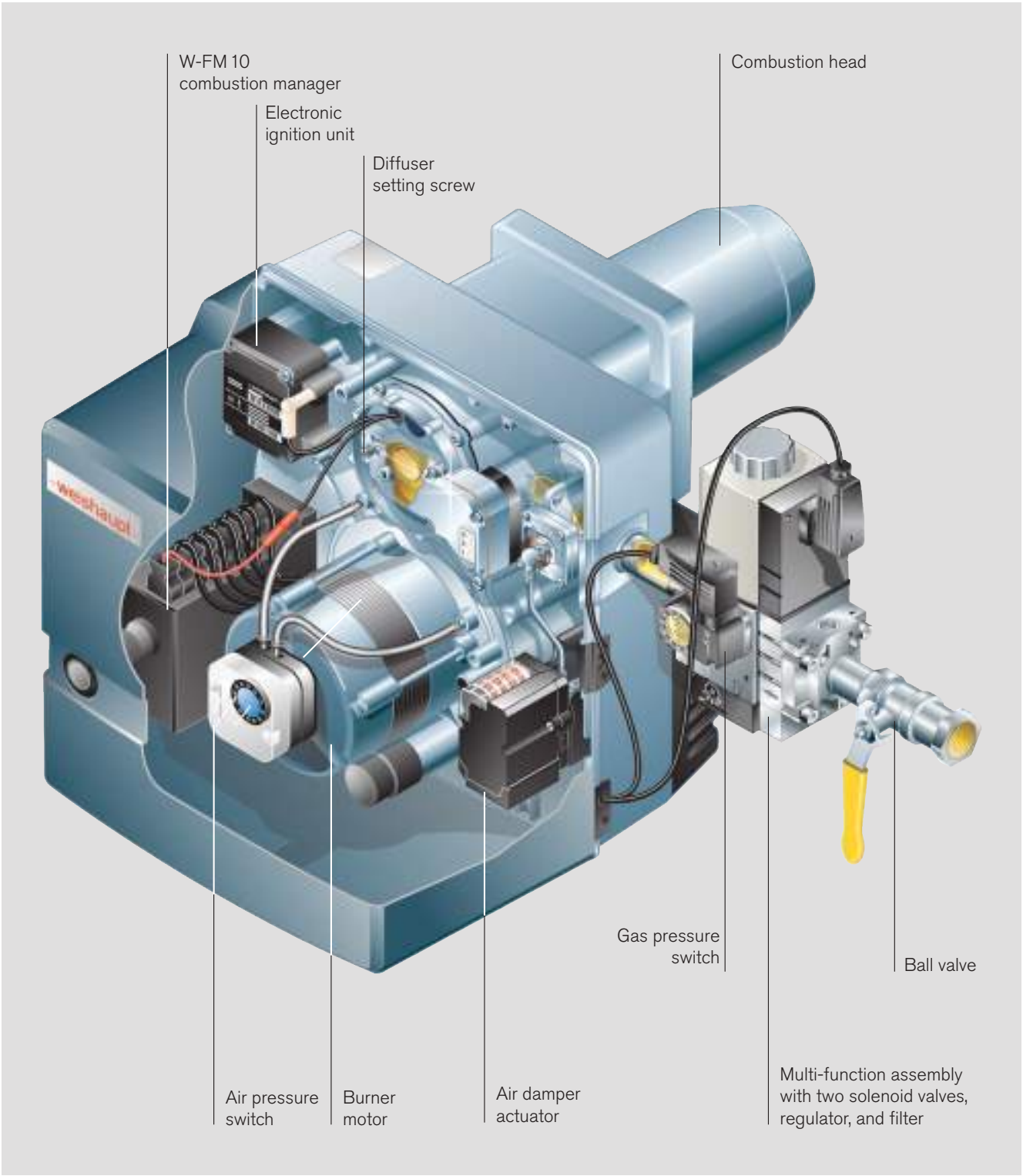


Housing with components in the servicing position: easy access to the fan wheel



Electronically controlled air damper


W-FM 05
combustion manager
Electronic
ignition unit
Diffuser
setting screw
Combustion head
Gas
pressure
switch
Ball valve
Air pressure
switch
Burner
motor
Manually set
air damper
Multi-function assembly
with two solenoid valves,
regulator, and filter



Low-NO_x WG20 in two-stage execution

Digital combustion management: reliable and easy to use

W-FM 05

W-FM 10

W-FM 25

All of Weishaupt's W-series burners are fitted as standard with a digital combustion manager. The unit's microprocessors control and monitor all burner functions. As a result, Weishaupt burners are easy to use, precise, and reliable.

The digital combustion manager also offers the possibility of communicating with other systems via an integrated bus connection. This allows a technician to monitor the operation of the burner and remotely diagnose any errors.

Combustion manager			**W-FM 05**	**W-FM 10**	**W-FM 25**
Fuels					
Gaseous			●	●	●
Liquid (distillate)			●	●	●
Gaseous / liquid (distillate)			–	–	●
Features					
Combustion manager for intermittent firing			●	●	●
Combustion manager for continuous firing > 24 h			–	–	○ [1]
Integrated gas valve proving			–	●	●
Maximum number of actuators			1	1	2
Actuators with stepping motor			–	–	2
Maximum number of compound settings			–	–	2
Flame monitoring			Ion	Ion	Ion
Fuel metering via input pulse			–	–	●
Service software			ACS 401	ACS 401	Vision Box
Efficiency optimisation					
Variable speed drive			–	–	○
O_2 trim			–	–	○ [2]
Control					
Stage switching inputs (thermostat / pressure control)			●	●	●
Three-term switching input			–	–	●
0 / 4–20 mA or 0 / 2–10 V analogue input / output			–	–	○ [2]
Bus systems					
eBus			●	●	–
Modbus-RTU			–	–	○ [3]
Profibus			–	–	○ [3]
Controls positioning					
Burner-mounted combustion manager			●	●	●
Removable control unit			–	–	10 m
Electrical supply					
120 V, 50 Hz / 60 Hz			●	●	●
230 V, 50 Hz / 60 Hz			●	●	●
Approvals					
Europe	CE	(230 V / 50 Hz)	●	●	●
Australia	AGA	(240 V / 50 Hz)	–	–	●
USA / Canada	CSA	(120 V / 60 Hz)	–	–	●

● Standard ○ Optional [1] PO version [2] PO O_2 version
[3] With EM3/3 expansion module [4] With EM3/2 expansion module

Burners with variable speed drive: economical and quiet

Variable speed drive (VSD)
Whereas a burner motor is usually run at a constant speed, the speed of the motor on VSD-equipped WG30 and WG40 burners is variable and depends on the prevailing burner load. The VSD is electronically controlled by the digital combustion manager.

VSD offers the twin advantages of a reduction in electrical consumption and considerably reduced noise levels when firing at partial load.

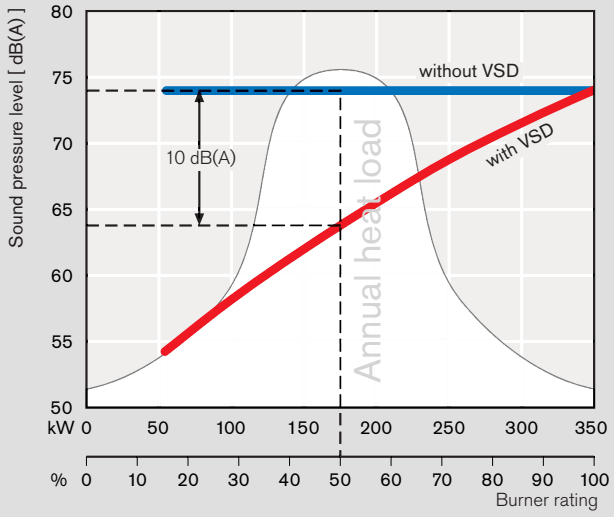
The reduced noise levels are of particular practical benefit. A 10 dB reduction in the sound level can be achieved at 50 % burner load, which equates to a halving of noise emissions.

The Weishaupt W-FM25 combustion manager uses a frequency convertor and inductive pulse generator to control and monitor the speed of the fan. Electronic compound regulation enables the gas and air volumes to be set independently of one another.

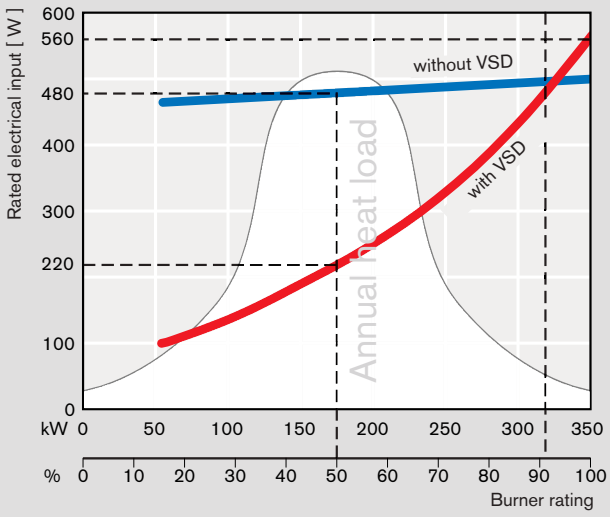
A special feature of this execution is the ease with which the gas / air compound can be set for standard heat generators and the adaptability for thermal process plant.

Benefits
- Electrical energy savings
- Reduction in burner noise emissions
- Capacity range identical to that of the standard, fixed-speed burners
- Speed monitoring via inductive pulse generator
- 230 V three-phase motor
- Gas butterfly valve, air damper, and frequency convertor are in electronic compound
- Air volume can be adjusted via diffuser position, air damper position, and fan speed
- Separate ignition load setting
- High-precision, digital control
- Hinged flange for easy handling
- Good price/performance relationship

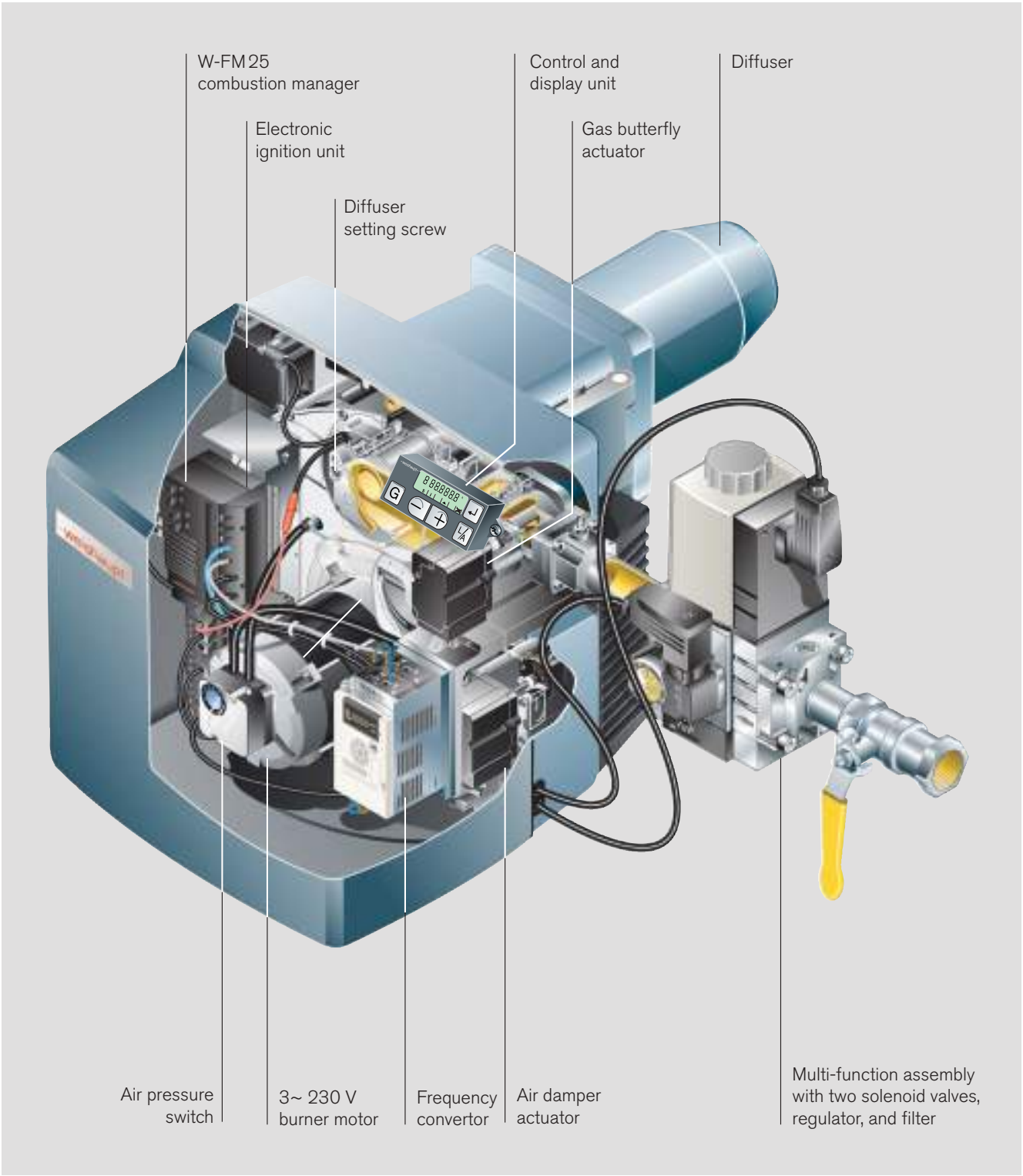
Economical and quiet with VSD



Typical reduction in sound pressure level for a WG30 gas burner

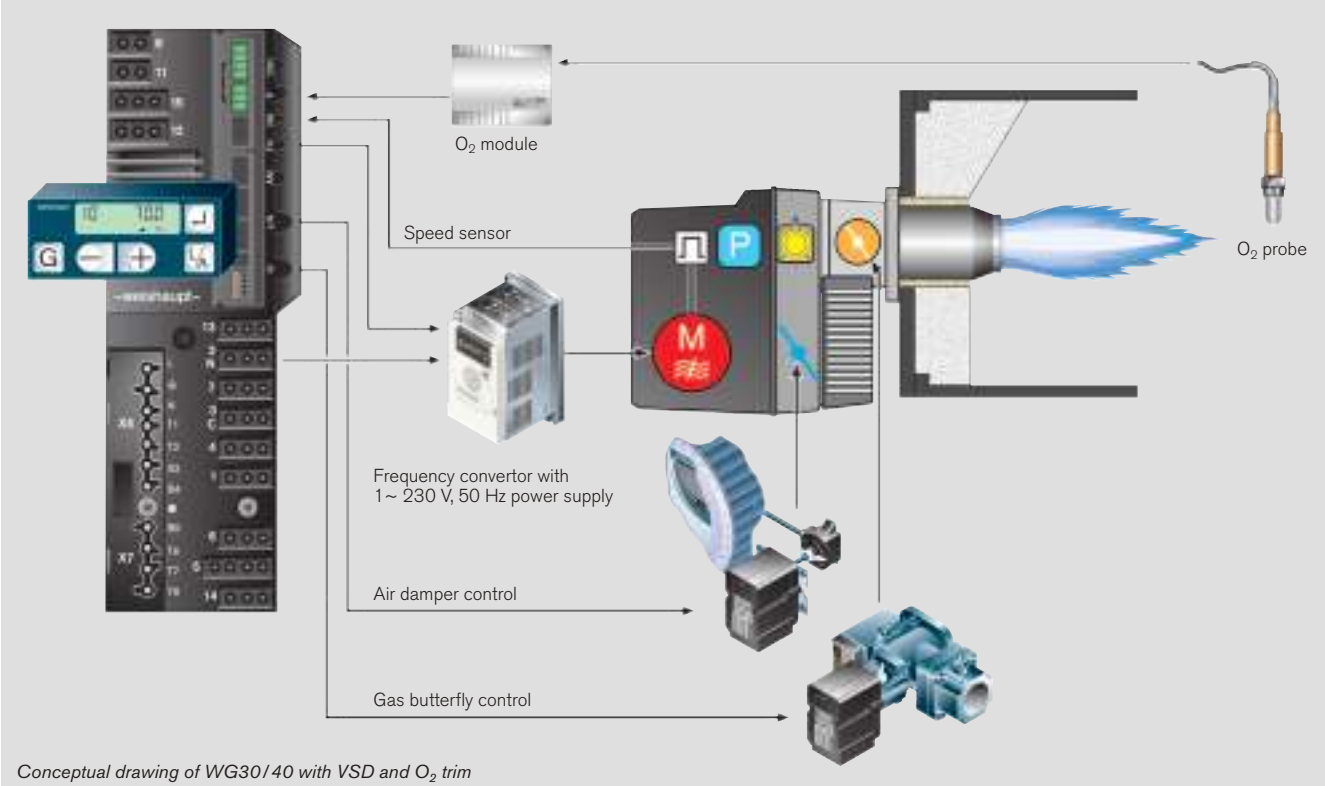


Typical reduction in rated electrical input for a WG30 gas burner



Low-NO_x WG30 with VSD

WG30–40 with VSD and/or O_2 trim
WG20–40 with O_2 trim



Conceptual drawing of WG30/40 with VSD and O_2 trim

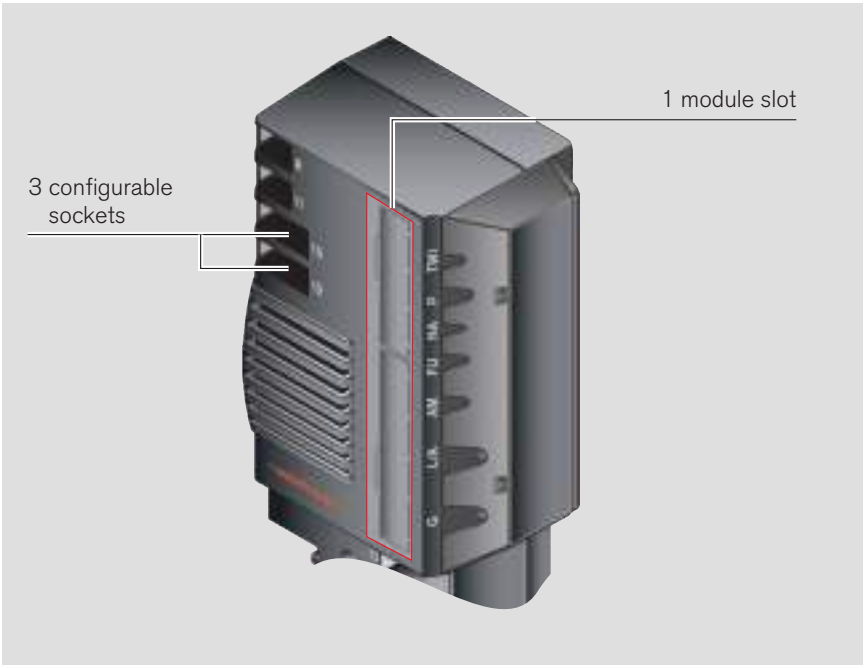
The key points:

- The utilisation of identical units for gas and oil-fired burners helps simplify commissioning and reduces the number of spares required.
- Non-interchangeable plugs ensure the correct electrical connection of all components
- Electrical remote reset is possible
- Flame monitoring via ionisation probe
- Safety is ensured by the reciprocal monitoring of two microprocessors
- LCD screen with interrogation, service, and parameterisation functions. The burner can be set directly via the operating keys (WG10–40, version ZM-LN)
- W-FM 25 for continuous firing, VSD, and O_2 trim
- Air damper and frequency convertor in electronic compound
- Adjustment of the O_2 setpoint curve and the minimum and maximum O_2 monitoring threshold
- Air volume can be adjusted via diffuser position, air damper position, and fan speed
- Separate ignition load setting
- High-precision, digital control
- Optional expansion modules with either a Modbus interface or analogue and digital inputs and outputs
- The separate PC connection offers, through the use of the Vision Box software, additional options such as:
  – Setting of the pre-purge time
  – Display of the operational sequence and the adjustment of functional parameters

O_2 probe

O_2 module

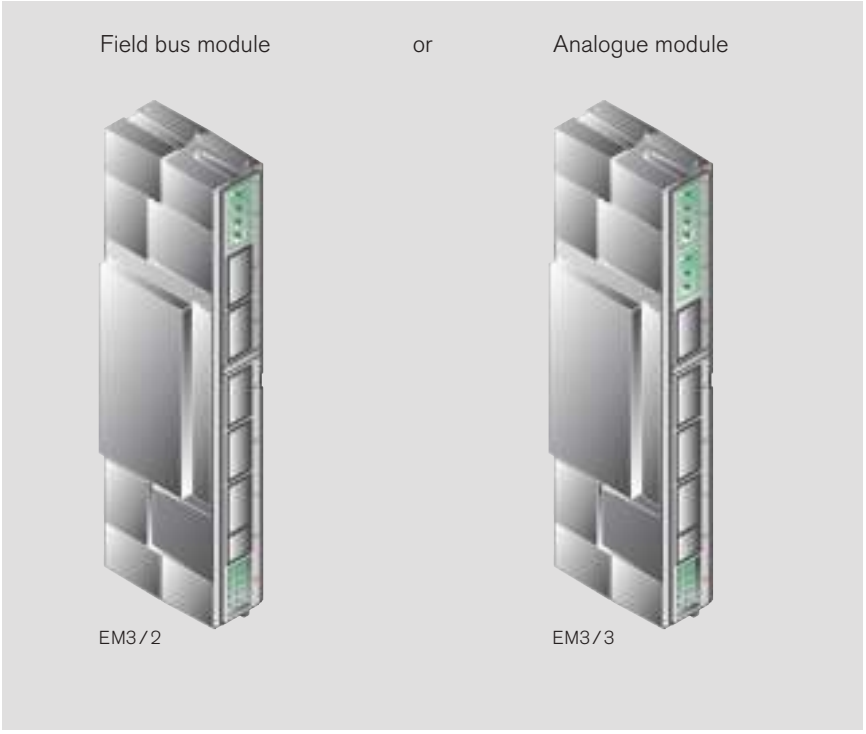
Optional W-FM 25 expansion modules



W-FM 25 combustion manager
- Configurable inputs (summary)
  Socket 12
  – VPS valve proving
  – Proof of valve closure (POC)

  Socket 14
  – Remote reset
  – Start release
  – Contact-dependent post-purge

  Socket 15
  – High gas pressure switch
  – Extraneous air pressure switch



Field bus module – Modbus / Profibus
By way of example, the following data can be read or changed:
- Burner ON / OFF
- Fuel changeover
- Current degree of modulation
- Required degree of modulation
- Heat demand present
- Flame signal
- Hardware inputs and outputs
- Operating phase
- Hours run
- Fan speed with VSD
- Actuator positions
- Fuel throughputs
- Etc.

Analogue module – input / output
Input: Required burner load
0–20 mA / 4–20 mA
0–10 V / 2–10 V

Output: Current burner load
0–20 mA / 4–20 mA
0–10 V / 2–10 V

Overview of burner control
Model designation

Gas-fired operation

Single-stage control

- A temperature or pressure stat contact switches the burner on and off. The adjustable ignition load position allows a low-impact start to be effected.

Two-stage control (Z)

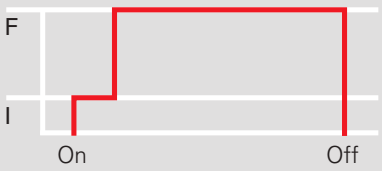
- Two-term switching (e.g. temperature or pressure stat) causes actuators to drive the burner to partial load or full load in response to heat demand. The combustion values between load points are CO free. The adjustable ignition load position provides for a soft start.

Sliding-two-stage / modulating control (ZM)

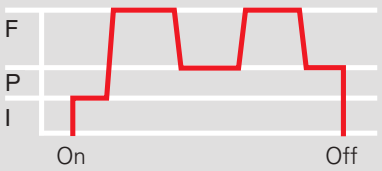
- An electronic load controller causes actuators to make infinitely variable load adjustments in response to heat demand.
- Available modulation control options for the W-FM25 combustion manager:
  - Three-term switching for an optional external load controller
  - Optional EM3/3 expansion module for an external load controller with an analogue output signal
  - Optional EM3/2 expansion module for a Modbus connection

Load control

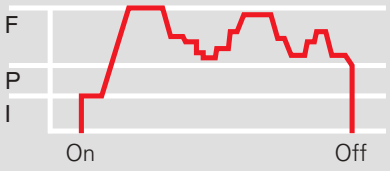
Single-stage



Two-stage

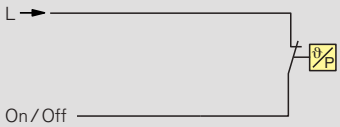


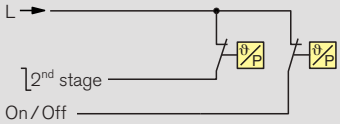
Modulating

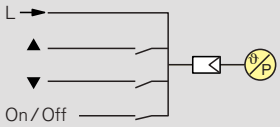


F = Full load (nominal load)
P = Partial load (minimum load)
I = Ignition load

Switching [1)]







[1)] Alternatively, staged control can also be effected by an electronic PID controller. In this case, appropriate temperature sensors or pressure transducers will be required.

Model designation

Model Version

WG10N/1-D ZM-LN

- Mixing assembly
- Load control
- Mark
- Capacity
- Gas type
- Size
- Fuel, gas
- Burner series

Details	Code	Meaning
Series	W	Compact burner
Fuel	G	Gas
Gas type	N	Natural gas
	F	LPG
Load control	–	Single-stage
	Z	Two-stage
	ZM	Sliding-two-stage / modulating
Mixing assembly	–	Standard
	LN	Low-NO_x

Use

Fuels
Natural gas
LPG

The suitability of fuels of differing quality must be confirmed in advance with Weishaupt.

Applications

W-FM 05 combustion manager for single-stage control
Suitable for intermittent firing on:
- EN 303-compliant heat generators
- LTHW boilers
- Air heaters

W-FM 10 combustion manager for two-stage control
Suitable for intermittent firing on:
- EN 303-compliant heat generators
- LTHW boilers
- Air heaters
- Group II and III steam boilers

W-FM 25 combustion manager for modulating control
Suitable for intermittent firing on:
- EN 303-compliant heat generators
- LTHW boilers
- Air heaters
- Group II and III steam boilers

W-FM 25 PO combustion manager for modulating control
Suitable for intermittent firing on:
- EN 303-compliant heat generators
- LTHW boilers
- Air heaters
- HTHW boilers
- Group II, III, and IV steam boilers
- Certain process applications

Permissible ambient conditions
- Ambient temperature
  -15 to + 40 °C for gas firing
- Maximum 80 % relative humidity, no condensation
- The combustion air must be free of aggressive substances (halogens, chlorides, fluorides etc.) and impurities (dust, debris, vapours, etc.)
- Adequate ventilation is required for operation in enclosed spaces
- For plant in unheated areas, certain further measures may be required

Use of the burner for other applications or in ambient conditions not detailed above is not permitted without the prior written agreement of Max Weishaupt GmbH. Burner service intervals will be reduced to accord with the more extreme operational conditions.

Protection Class
IP 40

Gas supply
EN 88-compliant regulators with safety diaphragms are used for low-pressure supplies.

For high-pressure supplies, an EN 334-compliant high-pressure regulator should be selected from the following technical booklets:
- Regulators up to 4 bar, Print No. 83001202
- Regulators with safety devices, Print No. 83197902

Maximum Operating Pressure (MOP)
The supplier must safeguard the gas flow pressure such that it cannot exceed the MOP of the burner's gas valve train.

Gas valve train design
Low-pressure valve trains are normally used for gas flow pressures up to a maximum of 300 mbar and a maximum operating pressure (MOP) of 500 mbar. This allows for pressure losses between the transfer station and the valve train. Furthermore, it is assumed that the transfer station utilises components (SSV, regulator) that are not of the highest class of accuracy. In individual cases, following consideration and approval by Weishaupt's headquarters, a gas flow pressure of up to 360 mbar can be approved if the appropriate conditions exist.

An additional FRS regulator must be fitted upstream of the gas multi-function assembly in the event the connection pressure will exceed 50 mbar when a W-MF 055 is used, or 150 mbar when a W-MF 507 is used.

High-pressure valve trains are normally used for gas flow pressures greater than 300 mbar.

Standards compliance
The burners are tested by an independent body and fulfil the applicable requirements of the following European Union directives and applied standards:

EMC EMC Directive 2014/30/EU
Applied standards
- EN 61000-6-1 : 2007
- EN 61000-6-3 : 2007

LVD Low-Voltage Directive 2014/35/EU
Applied standards
- EN 60335-1 : 2010
- EN 60335-2-102 : 2010

MD Machinery Directive 2006/42/EC
Applied standards
- EN 676 Annex J

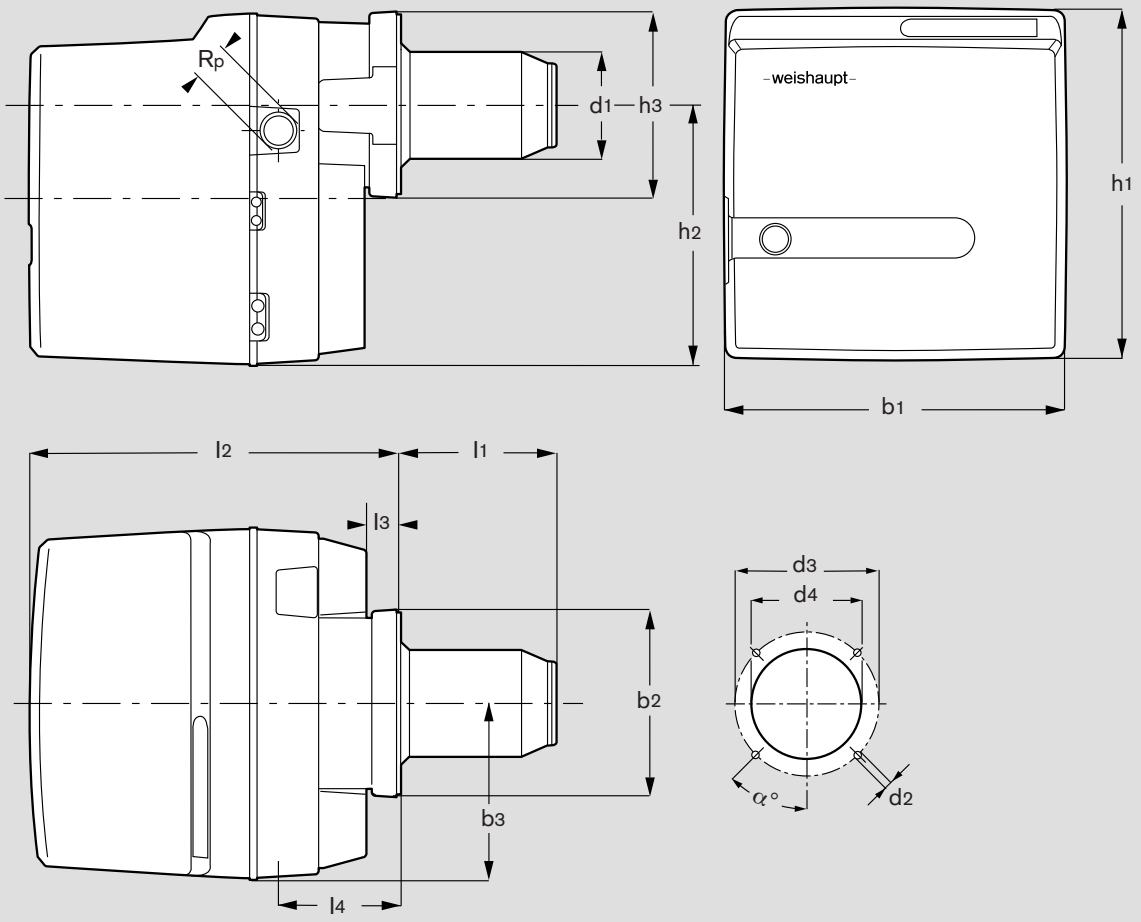
GAR Gas Appliances Regulation 2016/426/EU
Applied standards
- EN 676 : 2008

PED[1)] Pressure Equipment Directive 2014/68/EU
Applied standards
- EN 676 Annex K
- Conformity assessment procedure: Module B

[1)] With the selection of appropriate equipment.

The burners are labelled with
- CE Mark
- CE-PIN per 2009/142/EC
- Identification No. of the notified body

Technical data



Burner dimensions

Burner type	Dimensions in mm															
	l_1	l_2	l_3	l_4	b_1	b_2	b_3	h_1	h_2	h_3	d_1	d_2	d_3	d_4	Rp	α°
WG5	135	308	30	103	286	154	143	292	216	154	90	M8	130–150	110	½"	45°
WG10	140	349	31,5	115	330	165	164	353	270	165	108	M8	150–170	110	¾"	45°
WG20	140	397	32	158	358	182	178	376	284,5	182	120	M8	170	130	1"	45°
WG30	166	480	62	197	420	226	196	460	342	226	127	M8	170–186	130	1½"	45°
WG40	235	577	72	235	450	245	207	480	360	245	154	M10	186–200	160	1½"	45°